

Ship 24/10

Dart Aerospace Ltd.

Date: Thursday, 18/10/2007 1:22:21 PM
 User: Linda Lacelle

Process Sheet

SPUT

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 35242-1
 Estimate Number : 12663
 P.O. Number : N/A
 This Issue : 18/10/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL / MED FAB
 Previous Run : 33358
 Written By :
 Checked & Approved By :
 Comment : Est Rev : A New Issue 07-01-22 EC

Drawing Name : CABIN FLOOR PROTECTOR

Part Number : D35751
 Drawing Number : D3575 REV.A
 Project Number : N/A
 Drawing Revision : A
 Material : N/A
 Due Date : 24/10/2007

Qty: 4 Um Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 F60029 lexan grey



Comment: Qty.: 10.6660 sf(s)/Unit Total: 42.6640 sf(s)

F60029 lexan sheet

Batch: 105330 IB 07-10-19

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3575

Dwg Rev: A IB 07-10-19

Prog Rev: A

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

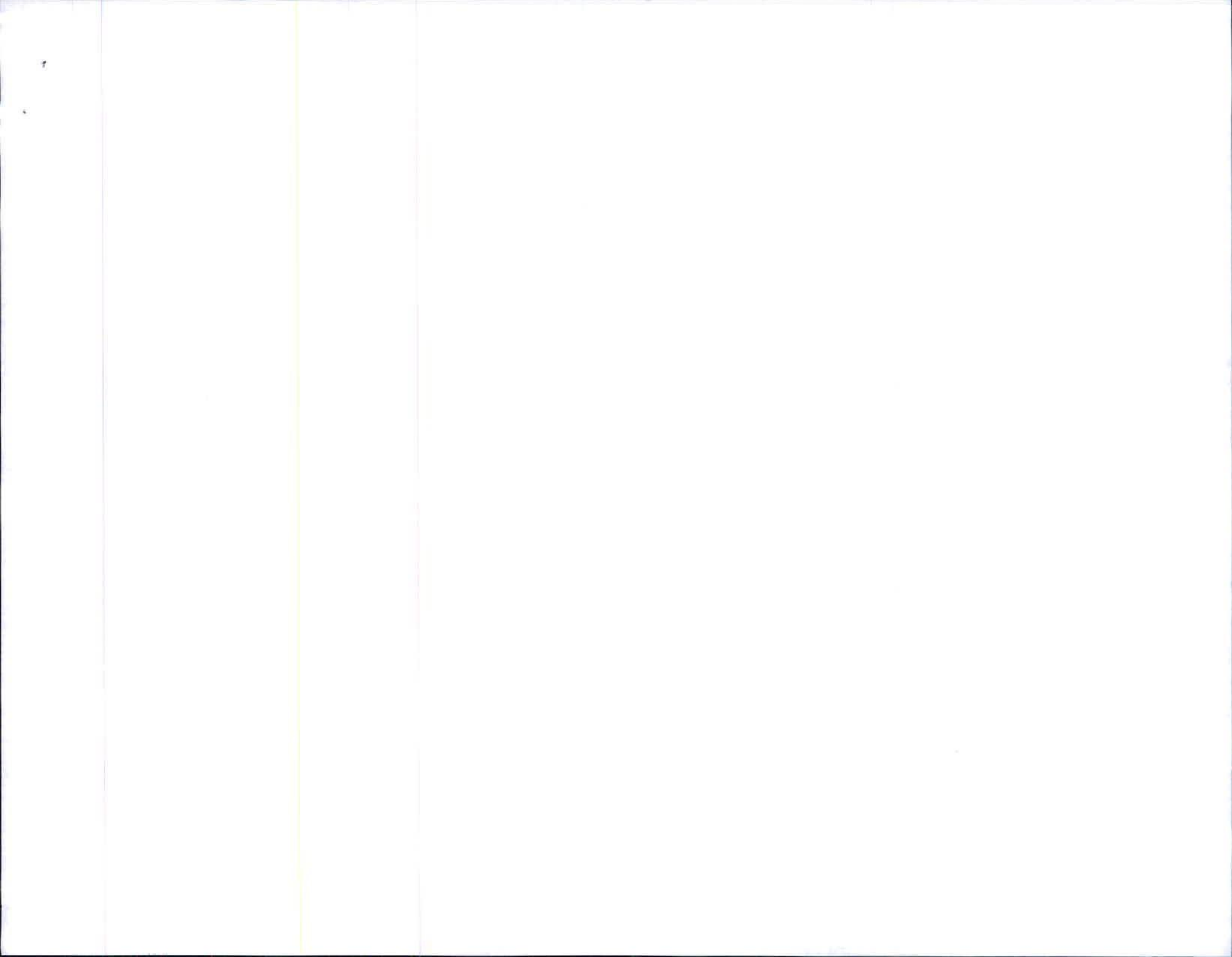
5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD 07/10/20



Date: Thursday, 15/10/2007 1:22:21 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 35242

Part Number: D35751

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 07/10/2007

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: _____

07/10/07 (2)

07/10/25 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/10/07 (2)

Job Completion

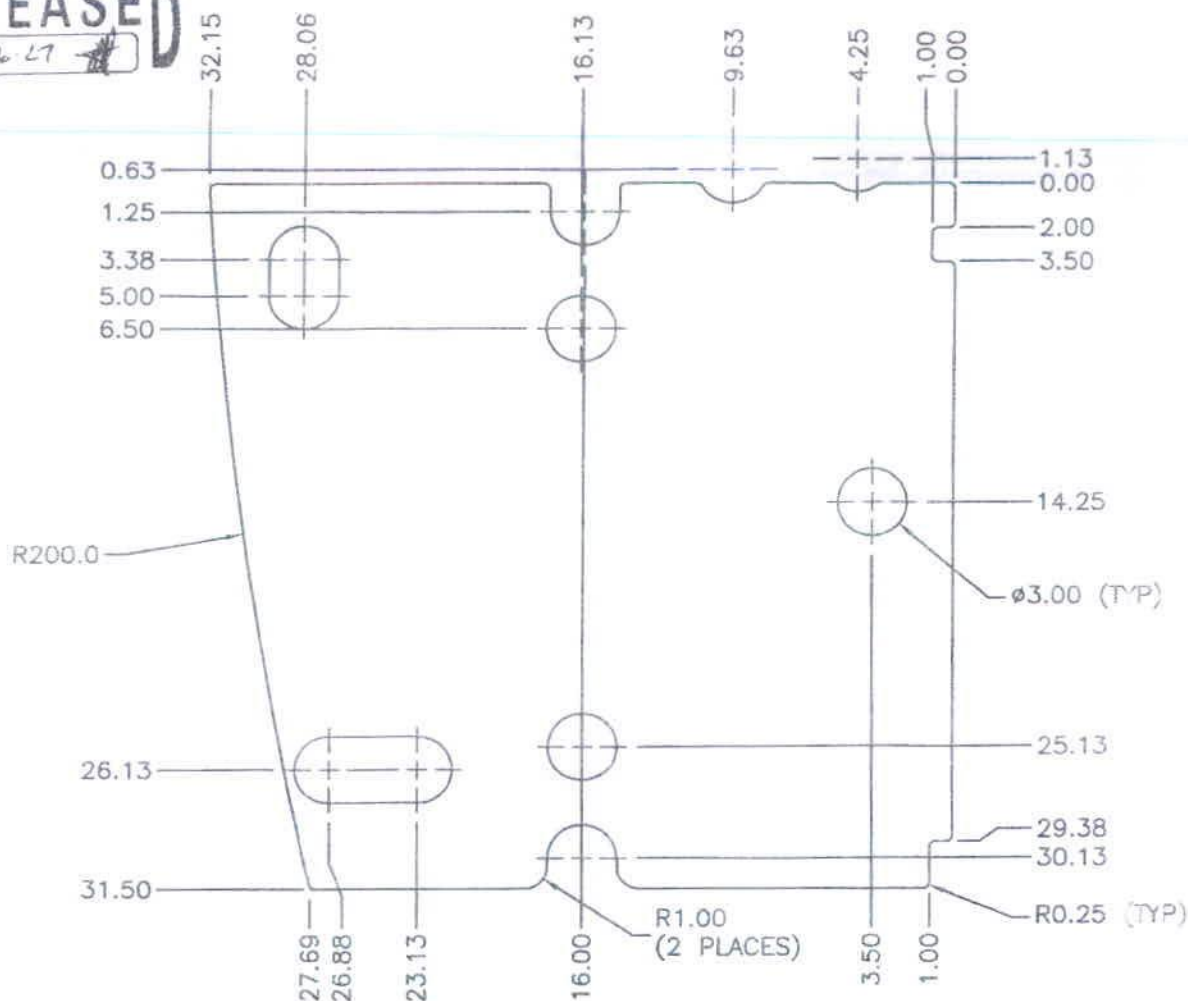


07.10.25



DESIGN <i>LE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3575	REV. A SHEET 1 OF 4
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:1
A	07.06.08	NEW ISSUE	

RELEASED
07 de LT



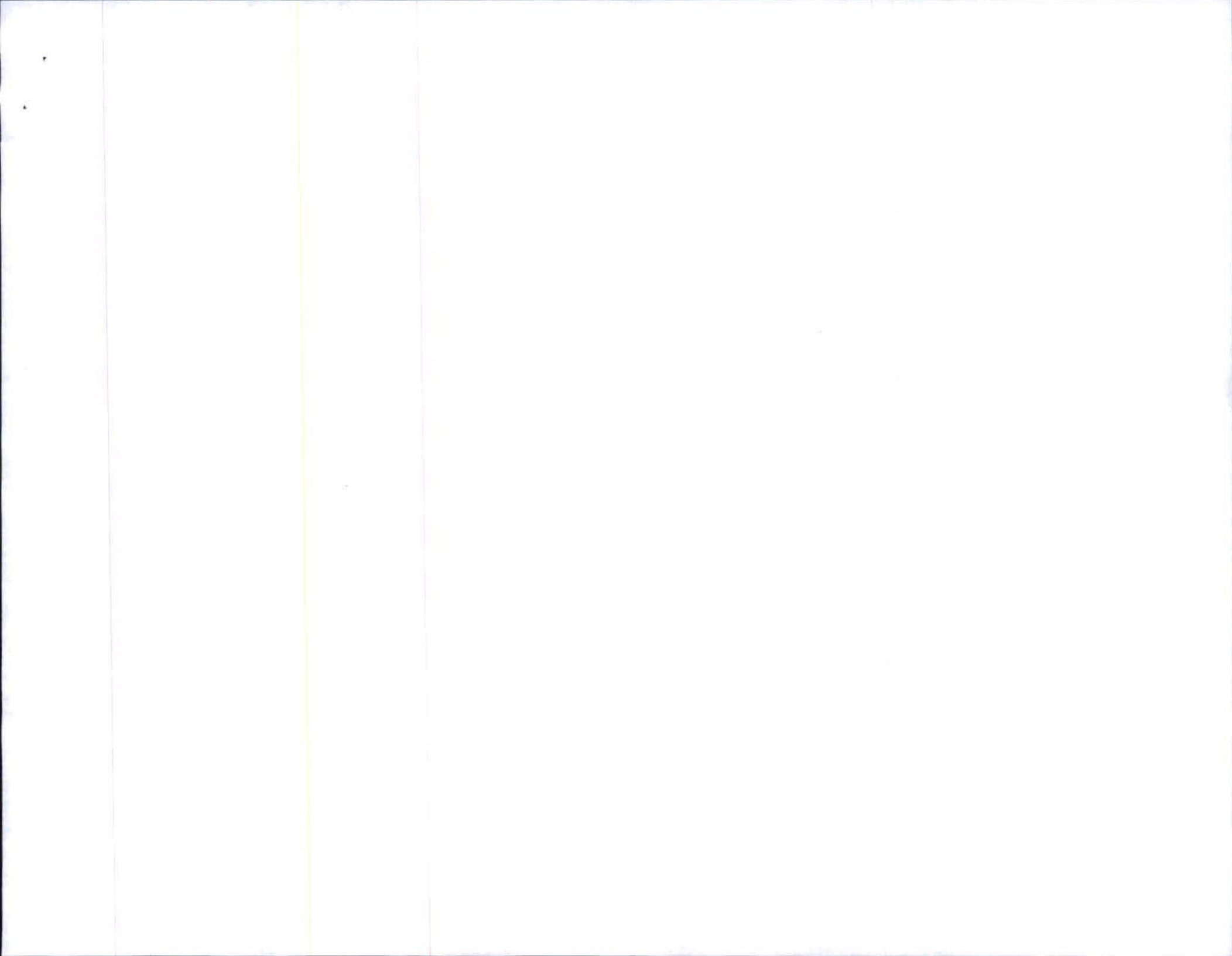
D3575-1 CABIN FLOOR PROTECTOR (SHOWN)
D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

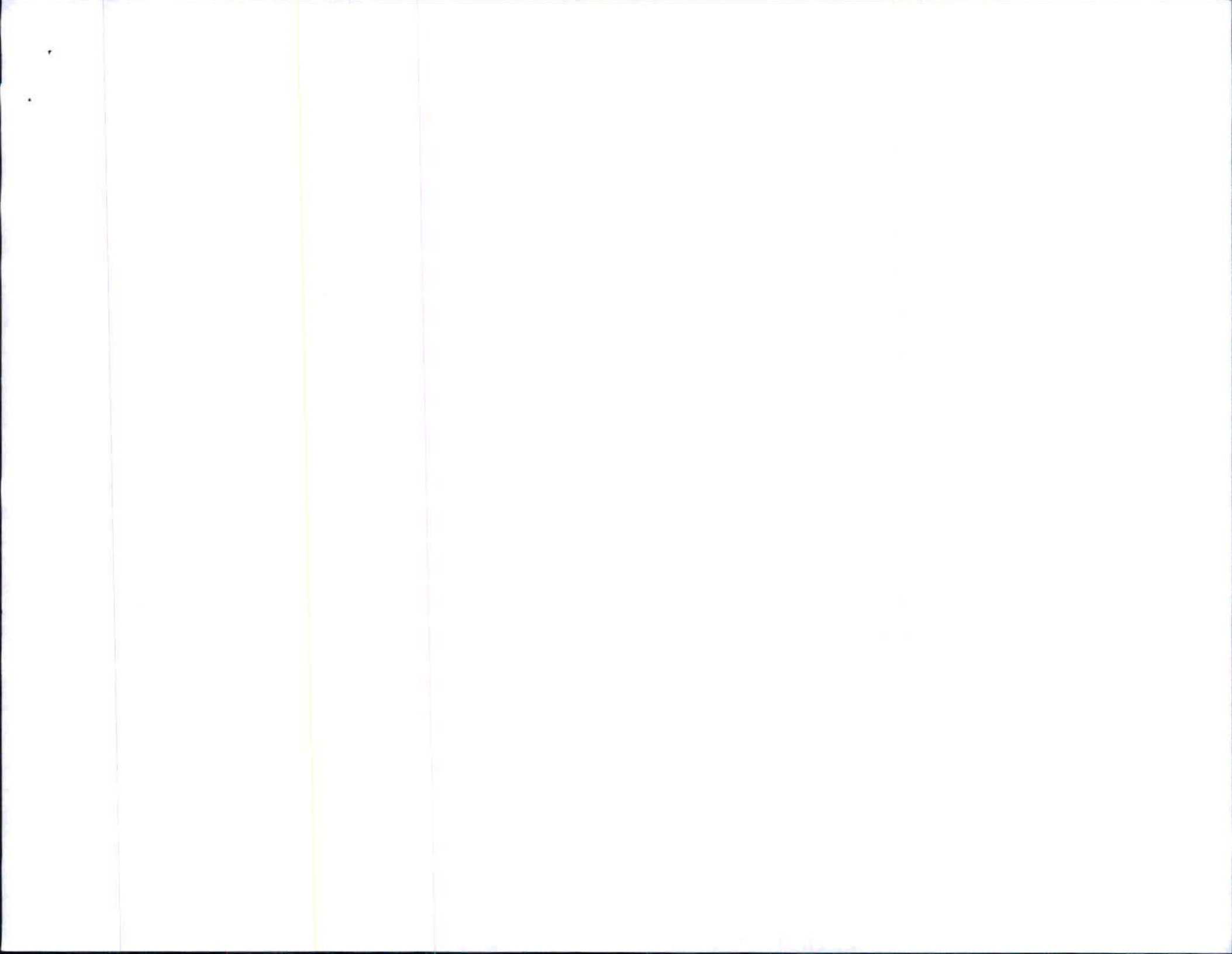
NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

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EROSPACE LTD		Work Order:	35242
Part Name: CABIN FLOOR PROTECTOR		Part Number:	3575-1
Revision Dwg: D3575-1 Rev: A			
			Page 1 of 1

Part Number:	3575-
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Page 1 of 1

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
27.64	+/- .030	27.69				
26.88	+/- .030	26.88				
23.13	+/- .030	23.13				
16.00	+/- .030	16.00	x			
3.50	+/- .030	3.50	+			
1.00	+/- .030	1.00	*			
32.15	+/- .030	32.15	*			
28.06	+/- .030	28.06	*			
16.13	+/- .030	16.13	+			
9.63	+/- .030	9.63	+			
4.75	+/- .030	4.75	*			
1.00	+/- .030	1.00	*			

Assessed by: RB
Date: 07-10-19

Audited by:	in
Date:	07/10/19

Prototype Approval:	<i>[Signature]</i>
Date:	<i>[Signature]</i>

Rev	Date	Change
A		New Issue

Revised by	Approved
KJ/JLM	

